



CERTIFICATE



This is to certify that

KERN-LIEBERS USA, INC.

1510 Albon Road
Holland, OH 43528
United States of America

with the organizational units/sites as listed in the annex

has implemented and maintains an **Environmental Management System**.

Scope:

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs, wire forms, stamped and bend metallic precision parts and assemblies, including supplementary operations for finishing

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 14001 : 2015

Certificate registration no.	31600828 UM15
Date of revision	2022-09-28
Valid from	2021-11-09
Valid until	2024-11-08
Date of certification	2022-09-28



DQS GmbH

Markus Bleher
Managing Director





Annex to certificate
Registration No. 31600828 UM15

KERN-LIEBERS USA, INC.

1510 Albon Road
Holland, OH 43528
United States of America

Location

Scope

31600065
RESORTES K-L DE MEXICO S.A. de C.V.
Ave Francisco I. Madero 907,
88940 Rio Bravo, Tamaulipas
Mexico

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs and assemblies

31613317
BRAND KERN LIEBERS MEXICO S.A. de C.V.
Av. Tepeyac 11080
O'Donnell Aeropuerto Industrial Park
76250 El Marques, Queretaro
Mexico

The environmental and energy management activities and supporting processes associated with the manufacture of and assembly of cylinder springs and arc springs

31602180
KERN LIEBERS Mexico S.A de C.V.
Av El Tepeyac 11080
O'Donell Aeropuerto Int Industrial Park
76250 El Marques, Queretaro
Mexico

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs, wire forms, stamped and bend metallic precision parts and assemblies, including supplementary operations for finishing

31602181
Michigan Spring & Stamping
2700 Wickham Drive
Muskegon, MI 49441
United States of America

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs, stampings, wire forms and assemblies

31600832
KERN-LIEBERS MEXICO, S.A. de C.V.
Av. Industria Eléctrica de México No. 11,
Xocoyahualco Vista Hermosa,
54080 Mexico, D.F.
Mexico

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs, wire forms, stamped and bend metallic precision parts and assemblies, including supplementary operations for finishing



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Registration No. 31600828 UM15

KERN-LIEBERS USA, INC.

1510 Albon Road
Holland, OH 43528
United States of America

Location

31600833
RESORTES K-L DE MEXICO S.A. de C.V.
Via FFCC Monterrey Tampico #1701 FINSA
Industrial Park Guadalupe,
67114 Nuevo Leon
Mexico

Scope

The environmental and energy management activities and supporting processes associated with the manufacture of precision springs and assemblies